

Gusset Plate Installation Manual

Thank you for choosing Spoon products.
Here we will show you some installation tips.

Product Features

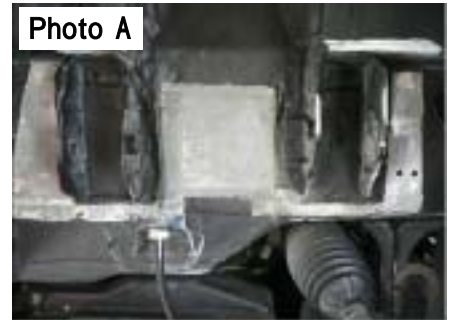
By welding a gazette made of high tensile steel to the upper arm bracket your vehicle will improve
After installation the rigidity of the mainframe will also increase which will result in better response

Before Installing

Sand off the rust proof coat of cation where you will be welding
around the slits.

Please clean and remove any sealers on the car. (Photo A)

ATTENTION
Cover working area and back side
with fireproof material when welding

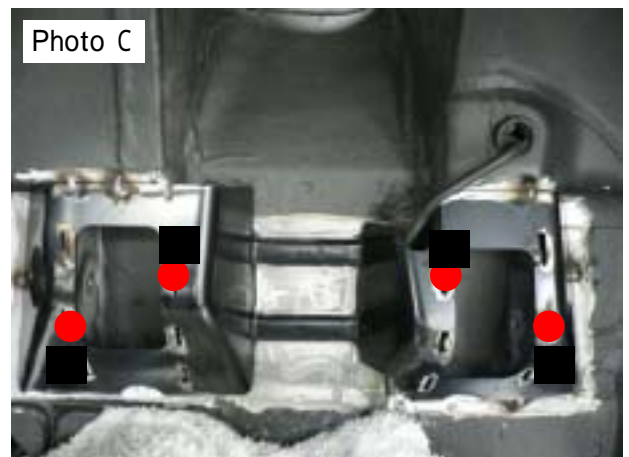
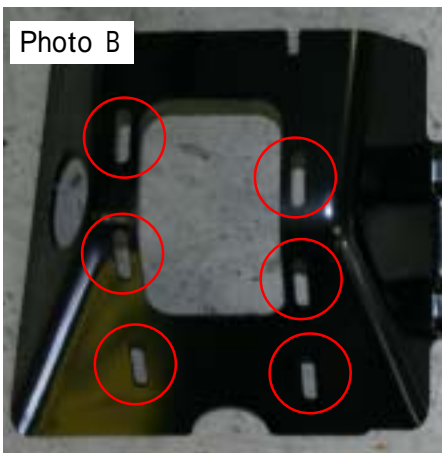


Original chicken legs

Temporary Install of the product

Place the gazette over the upper arm top area. (Photo B)

Spot weld the red points 1 to 4 temporarily. (Photo C) Note to only spot weld 4 points.



Looks of buffed up legs of high tensile steel!

Important "Before Welding"

Before welding the gazette onto the body, trial install the upper arm to make sure you have enough clearance.
You need this trial installation since the clearance will vary. You do not want to be in a situation not being
to assemble the upper arm!

After welding

Weld the gazette onto the body, remove all burr and sputter and coat over with rust proof paint.